



LEATHER REPAIR COLOR ADJUSTER - ORANGE BROWN

TECHNICAL DATA SHEET

PRODUCT NUMBER	DESCRIPTION
M109-4001	LEATHER REPAIR COLOR ADJUSTER - ORANGE BROWN

PRODUCT DESCRIPTION:

Translucent color coating used to tone and darken Basecoat Aerosol. Also used to add stipple effect of 2-tone leather.

ADVANTAGES:

- Ø Translucent color – medium pigment load
- Ø Use to add color to base coats – generally to darken
- Ø Used to create stippled effect on two-toned leathers
- Ø Used much like toners for wood

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	Solvent base
Color	Brown
Sheen	45° ± 5°
Viscosity	N/A
WPG	6.160840589 lbs/gal
Solids by Volume	1.902693362 ±1%
Solids by Weight	2.889148852 ±1%
Flash Point	-76.000000000 °F
HMIS	H: 2, F: 4, R: 0, P: X
Coating VOC (g/l)	668.591279421 g/l
Coating VOC (Lb/Gal)	5.579685952 lbs/gal
Material VOC (g/l)	421.370395868 g/l
Material VOC (Lb/Gal)	3.516519479 lbs/gal
#VOC/#Solid	19.756187477 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	1.288034528
Spread Rate	30.518950099 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	N/A
Reducer	N/A
Retarder	N/A
AirDry	Dry time: Air dry @ 77 F, 50% relative humidity. To recoat: 8 – 10 minutes
Oven Dry	User specific
Shelf-Life (Unopened)	36 months
Pot-Life (Catalyzed)	N/A
Recoat Instruction	As needed for color
PH	N/A

DIRECTIONS:

Use on pigmented leather and vinyl only. Always pre-test. Be especially cautious on vinyl. SHAKE WELL. Use principles of color theory to pick the appropriate Toner and apply lightly over Basecoat to tone and darken as needed. To create the stipple effect, apply in short bursts (quickly depress nozzle fully, then release). Do not force dry. Clean spray button immediately by spraying with can upside down until no more product comes out. If clogged, remove spray button with a twisting motion and clean. Gently twist button onto can with opening turned away from you.

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Industrial Coatings Group, Inc.; 3194 B Hickory Blvd, Hudson, NC 28638; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

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