



# tone finish toner dark mahogany part #3721

## TECHNICAL DATA SHEET

| PRODUCT NUMBER | DESCRIPTION                                   |
|----------------|-----------------------------------------------|
| M115-0549      | tone finish toner dark mahogany<br>part #3721 |

### PRODUCT DESCRIPTION:

Mohawk Tone Finish® Toner-Trend Colors (M115-Series) are a special selection of aerosols intended to match colors recently introduced into the furniture markets. Just like our standard colors, they are used throughout the industry for quick efficient professional touch-up. Tone Finish® Toners contain finely ground, non-fading pigments for color repairs that last. Toners adapt to various methods so as to blend in spot repairs. Adjustment

### ADVANTAGES:

1. Hap's compliant.
2. Aerosol form, no extra equipment needed.
3. Feathers in invisibly for touch-up repairs.
4. Available in a wide variety of wood finishing shades.

### PHYSICAL PROPERTIES AND SPECIFICATIONS

|                           |                                                                   |
|---------------------------|-------------------------------------------------------------------|
| Technology                | Nitrocellulose lacquer toner                                      |
| Color                     | Semi-transparent red/brown                                        |
| Sheen                     | Gloss                                                             |
| Viscosity                 | N/A                                                               |
| WPG                       | 6.442572572 lbs/gal                                               |
| Solids by Volume          | 6.497717906 ±1%                                                   |
| Solids by Weight          | 10.348551653 ±1%                                                  |
| Flash Point               | -76.000000000 °F                                                  |
| HMIS                      | H: 2, F: 4, R: 0, P: X                                            |
| Coating VOC (g/l)         | 658.446283211 g/l                                                 |
| Coating VOC (Lb/Gal)      | 5.495020139 lbs/gal                                               |
| Material VOC (g/l)        | 501.308090897 g/l                                                 |
| Material VOC (Lb/Gal)     | 4.183633693 lbs/gal                                               |
| #VOC/#Solid               | 6.275014897 lbs/lbs solid                                         |
| VHAP Ratio (#VHAP/#Solid) | 0.668165756                                                       |
| Spread Rate               | 104.223395212 sq. ft./gal @ 1.0 mil DFT (no loss)                 |
| Catalyst/Ratio            | N/A                                                               |
| Reducer                   | N/A                                                               |
| Retarder                  | N/A                                                               |
| AirDry                    | To touch: 7 minutes; To handle: 15 minutes; To package: overnight |
| Oven Dry                  | N/A                                                               |
| Shelf-Life (Unopened)     | 36 months                                                         |
| Pot-Life (Catalyzed)      | N/A                                                               |
| Recoat Instruction        | As needed for color. Allow to dry to a tack between coats.        |
| PH                        | N/A                                                               |

**DIRECTIONS:**

Clean surface to be sprayed with Mohawk Wax Wash™ Remover. For best results, can temperature should be 65 – 90 deg. F. SHAKE WELL BEFORE USING for at least one minute after ball rattles to ensure color uniformity. Point opening of spray button toward object, holding can 12 – 14 inches away from surface to be coated. Press spray button firmly. Use steady, even strokes. Several thin coats give a better finish than one heavy coat. Allow coating to become tacky between coats. Clean spray button immediately by spraying with can upside down until no more product comes out. If clogged, remove spray button with a twisting motion and clean. Gently twist button onto can with opening turned away from you.

*The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Industrial Coatings Group, Inc.; 3194 B Hickory Blvd, Hudson, NC 28638; Phone: 1-800-545-0047; Fax: 1-800-721-1545.*

*Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.*

*It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.*

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