



ENDURAGREEN INTERIOR ACRYLIC WHITE SATIN/MATTE 30 SHEEN 55

TECHNICAL DATA SHEET

PRODUCT NUMBER	DESCRIPTION
M640-41307, M640-41308, M640-41309	ENDURAGREEN INTERIOR ACRYLIC WHITE SATIN/MATTE 30 SHEEN 55

PRODUCT DESCRIPTION:

N/A

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	Waterborne
Color	White
Sheen	30 +/- 3 @ 4 wet mils on Leneta
Viscosity	15-20 #3 Zahn cup
WPG	9.672602403 lbs/gal
Solids by Volume	26.538227002 ±1%
Solids by Weight	36.500079651 ±1%
Flash Point	200.000000000 °F
HMIS	H: 2, F: 1, R: 0, P: X
Coating VOC (g/l)	119.444016635 g/l
Coating VOC (Lb/Gal)	0.996808841 lbs/gal
Material VOC (g/l)	36.526347009 g/l
Material VOC (Lb/Gal)	0.304763249 lbs/gal
#VOC/#Solid	0.086341190 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.000308443
Spread Rate	425.671843586 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	N/A
Reducer	Water if needed
Retarder	Up to 4 oz/Gal 745-700 if needed for open time
AirDry	30 minutes air dry to sand
Oven Dry	10 min flash - 10 minutes at 120 F
Shelf-Life (Unopened)	12 months
Pot-Life (Catalyzed)	N/A
Recoat Instruction	Dry minimum 1 hour and scuff sand with 320 grit prior to recoat.
PH	7.9

1 freeze/thaw cycle. If product freezes, allow 48 to 72 hours to recover.

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Industrial Coatings Group, Inc.; 3194 B Hickory Blvd, Hudson, NC 28638; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

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