



ENDURAGREEN® INTERIOR CLEAR ACRYLIC 80 SHEEN

TECHNICAL DATA SHEET

PRODUCT NUMBER

DESCRIPTION

A28C3580BPR1,
A28C3580BPR1-LA,
A28C3580OHAW,
A28C3580WP5S

ENDURAGREEN® INTERIOR CLEAR
ACRYLIC 80 SHEEN

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	Waterborne Acrylic
Color	Clear when dry
Sheen	Full Gloss @ 5 wet mils applied
Viscosity	25+/-2 Seconds #3 Signature Zahn Cup
WPG	8.65 lbs/gal
Solids by Volume	30.86 ±1%
Solids by Weight	33.16 ±1%
Flash Point	0.00 °F
HMIS	H: 2, F: 1, R: 0, P: X
Coating VOC (g/l)	216.03 g/l
Coating VOC (Lb/Gal)	1.80 lbs/gal
Material VOC (g/l)	86.98 g/l
Material VOC (Lb/Gal)	0.73 lbs/gal
#VOC/#Solid	0.25 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.03
Spread Rate	494.94 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	N/A
Reducer	Ready to Sparay - Add Water if Needed
Retarder	Propylene Glycol or Texanol if needed - 1-4 oz per gallon
Air Dry	Use over A28C3500 Sealer, or as self-seal
Oven Dry	Customer Specific
Shelf-Life (Unopened)	12 months
Pot-Life (Catalyzed)	N/A
Recoat Instruction	Dry Minimum 1 Hour -Scuff sand with 320 grit prior to recoat
PH	N/A

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. SDS and CPDS sheets are available upon request. Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data. The following definitions are being utilized for HAP content: "HAPS-Compliant": < or = .8 lb. HAPS/Lb. Solids; "Low-HAPS": <.5 Lb. HAPS/Lb. Solids; "Ultra-Low-HAPS": <.2 Lb. HAPS/Lb. Solids; "HAPS-Free": <0.00 Lb. HAPS/Lb. Solids. HAP content is based upon the presence of HAP compounds utilizing limits as defined in 29 CFR 1910.1200. Manufacturer assumes no liability for use of this information which is intended to serve as a general guide.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

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