



ROCKHARD TABLE TOP URETHANE VARNISH GLOSS

TECHNICAL DATA SHEET

PRODUCT NUMBER

E30C2880QT

DESCRIPTION

ROCKHARD TABLE TOP URETHANE
VARNISH GLOSS

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	Oil base, single component varnish
Color	Clear
Sheen	Gloss 95° ± 5°
Viscosity	37 secs ± 2, #2 Zahn Sig @ 77° F
WPG	8.07 lbs/gal
Solids by Volume	42.39 ±1%
Solids by Weight	45.30 ±1%
Flash Point	106.00 °F
HMIS	H: 2, F: 2, R: 0, P: X
Coating VOC (g/l)	410.69 g/l
Coating VOC (Lb/Gal)	3.43 lbs/gal
Material VOC (g/l)	358.18 g/l
Material VOC (Lb/Gal)	2.99 lbs/gal
#VOC/#Solid	0.82 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.05
Spread Rate	679.93 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	N/A
Reducer	Ready for use; mineral spirits to reduce where allowed, will raise VOC
Retarder	N/A
Air Dry	Air dry @ 72°F, 35% rel. humidity: Dust free: 4 hours; To handle and recoat: 14 hours; To use: 48 hours; To rub: 72 – 96 hours
Oven Dry	N/A
Shelf-Life (Unopened)	36 months
Pot-Life (Catalyzed)	N/A
Recoat Instruction	Allow varnish to dry sufficiently before recoating. Heavy coats or less favorable drying conditions will extend time before recoat. Scuff sand with 320 grit between each coat.
PH	N/A
Maximum dry film thickness for total system not to exceed 4 dry mils	

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. SDS and CPDS sheets are available upon request. Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data. The following definitions are being utilized for HAP content: "HAPS-Compliant": < or = .8 lb. HAPS/Lb. Solids; "Low-HAPS": <.5 Lb. HAPS/Lb. Solids; "Ultra-Low-HAPS": <.2 Lb. HAPS/Lb. Solids; "HAPS-Free": <0.00 Lb. HAPS/Lb. Solids. HAP content is based upon the presence of HAP compounds utilizing limits as defined in 29 CFR 1910.1200. Manufacturer assumes no liability for use of this information which is intended to serve as a general guide.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

TDS. Finishworks™, Division of RPM Industrial Coatings Group, Inc. All rights reserved.