



FINISHER'S CHOICE CLEAR LACQUER 20 SHEEN - 275 VOC

TECHNICAL DATA SHEET

PRODUCT NUMBER

DESCRIPTION

L41C5220L1, L41C5220L5/
S, L41C5220OHAW

FINISHER'S CHOICE CLEAR LACQUER 20
SHEEN - 275 VOC

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	Solvent based nitrocellulose lacquer
Color	Clear
Sheen	20° ± 2°; Matte
Viscosity	32 seconds, Zahn 1 sig @ 77° F
WPG	7.74 lbs/gal
Solids by Volume	14.03 ±1%
Solids by Weight	20.42 ±1%
Flash Point	-4.00 °F
HMIS	H: 2, F: 3, R: 0, P: X
Coating VOC (g/l)	272.15 g/l
Coating VOC (Lb/Gal)	2.27 lbs/gal
Material VOC (g/l)	54.72 g/l
Material VOC (Lb/Gal)	0.46 lbs/gal
#VOC/#Solid	0.29 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.02
Spread Rate	225.09 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	N/A
Reducer	Ready to spray; T84C0033 Acetone as needed
Retarder	T84C0521 Retarder for low VOC coatings; maximum 20% addition by volume
Air Dry	To touch; 7 min, To handle, 15 min, To recoat: 45 min
Oven Dry	User specific
Shelf-Life (Unopened)	12 months
Pot-Life (Catalyzed)	N/A
Recoat Instruction	Scuff sand aggressively using 320 grit sandpaper between coats
PH	N/A

Maximum dry film thickness for total system not to exceed 4 dry mils

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. SDS and CPDS sheets are available upon request. Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data. The following definitions are being utilized for HAP content: "HAPS-Compliant": < or = .8 lb. HAPS/Lb. Solids; "Low-HAPS": <.5 Lb. HAPS/Lb. Solids; "Ultra-Low-HAPS": <.2 Lb. HAPS/Lb. Solids; "HAPS-Free": <0.00 Lb. HAPS/Lb. Solids. HAP content is based upon the presence of HAP compounds utilizing limits as defined in 29 CFR 1910.1200. Manufacturer assumes no liability for use of this information which is intended to serve as a general guide.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

TDS. Finishworks™, Division of RPM Industrial Coatings Group, Inc. All rights reserved.