



DURACOAT® PRE-CAT CLEAR LACQUER 10 SHEEN - 550 VOC

TECHNICAL DATA SHEET

PRODUCT NUMBER	DESCRIPTION
L42C5510L1,L42C5510L5/S	DURACOAT® PRE-CAT CLEAR LACQUER 10 SHEEN - 550 VOC

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	N/A
Color	N/A
Sheen	10° ± 2°
Viscosity	35" ± 2, Zahn 1 signature cup
WPG	7.55 lbs/gal
Solids by Volume	17.78 ±1%
Solids by Weight	24.45 ±1%
Flash Point	-4.00 °F
HMIS	H: 2, F: 3, R: 0, P: X
Coating VOC (g/l)	559.30 g/l
Coating VOC (Lb/Gal)	4.67 lbs/gal
Material VOC (g/l)	269.73 g/l
Material VOC (Lb/Gal)	2.25 lbs/gal
#VOC/#Solid	1.22 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.29
Spread Rate	285.15 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	Pre-catalyzed
Reducer	Ready to spray. Reduce solids with T84C0023 Lacquer Reducer
Retarder	T84C0023 No Blush Reducer 5% - 10% for blush
Air Dry	To Touch: 7 min, To Handle: 15 min, To Sand & Recoat: 45 min.
Oven Dry	Customer specific
Shelf-Life (Unopened)	12 months
Pot-Life (Catalyzed)	N/A
Recoat Instruction	Scuff sand between coats using 320 - 400 grit sand paper
PH	N/A

Maximum dry film thickness for total system not to exceed 4 dry mils

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. SDS and CPDS sheets are available upon request. Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data. The following definitions are being utilized for HAP content: "HAPS-Compliant": < or = .8 lb. HAPS/Lb. Solids; "Low-HAPS": <.5 Lb. HAPS/Lb. Solids; "Ultra-Low-HAPS": <.2 Lb. HAPS/Lb. Solids; "HAPS-Free": <0.00 Lb. HAPS/Lb. Solids. HAP content is based upon the presence of HAP compounds utilizing limits as defined in 29 CFR 1910.1200. Manufacturer assumes no liability for use of this information which is intended to serve as a general guide.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

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