



# CONVERSION VARNISH CATALYST 20 OZ

## TECHNICAL DATA SHEET

PRODUCT NUMBER	DESCRIPTION
M612-7015	CONVERSION VARNISH CATALYST 20 OZ

### PRODUCT DESCRIPTION:

Mohawk Catalyst 275 VOC is specially formulated for use in Ultra Clear™ Conversion Varnish 275 VOC and Ultra White™ Conversion Varnish 275 VOC.

### PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	Catalyst
Color	N/A
Sheen	N/A
Viscosity	N/A
WPG	8.647173649 lbs/gal
Solids by Volume	37.463746665 ±1%
Solids by Weight	33.391368208 ±1%
Flash Point	53.600000000 °F
HMIS	H: 3, F: 3, R: 1, P: X
Coating VOC (g/l)	594.034249567 g/l
Coating VOC (Lb/Gal)	4.957473750 lbs/gal
Material VOC (g/l)	516.823088284 g/l
Material VOC (Lb/Gal)	4.313113083 lbs/gal
#VOC/#Solid	1.493765586 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.000000000
Spread Rate	600.918496507 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	N/A
Reducer	N/A
Retarder	N/A
AirDry	N/A
Oven Dry	N/A
Shelf-Life (Unopened)	36 months
Pot-Life (Catalyzed)	N/A
Recoat Instruction	N/A
PH	N/A

### DIRECTIONS:

Conversion Varnish Catalyst (M612-701) is designed specifically for use in Ultra® Clear Conversion Varnish 275 VOC products (M612-28XX), Ultra® Clear Conversion Varnish Sealer (M612-2800) and Ultra® White Conversion Varnish (M612-27XX). While stirring, slowly add 4 ounces per gallon of Conversion Varnish Catalyst (M612-701) into the coating. Continue to stir until thoroughly mixed. Allow the catalyzed coating to sit for a minimum of 15 minutes before application.

*The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Wood Finishes Group, Inc.; P.O. Box 22000 Hickory, NC 28603; Phone: 1-800-545-0047; Fax: 1-800-721-1545.*

*Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.*

*It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.*

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