



ULTRA MAX WHITE CONVERSION VARNISH 20 SHEEN 5-GAL

TECHNICAL DATA SHEET

PRODUCT NUMBER	DESCRIPTION
M615-32208	ULTRA MAX WHITE CONVERSION VARNISH 20 SHEEN 5-GAL

PRODUCT DESCRIPTION:

N/A

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	Conversion Varnish
Color	White
Sheen	18-22
Viscosity	32-34 seconds #2 Signature Zahn Cup @ 77F
WPG	9.361506826 lbs/gal
Solids by Volume	41.620720439 ±1%
Solids by Weight	54.731415682 ±1%
Flash Point	77.000000000 °F
HMIS	H: 2, F: 3, R: 0, P: X
Coating VOC (g/l)	507.759120909 g/l
Coating VOC (Lb/Gal)	4.237470340 lbs/gal
Material VOC (g/l)	507.715882827 g/l
Material VOC (Lb/Gal)	4.237109499 lbs/gal
#VOC/#Solid	0.826965225 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.238754196
Spread Rate	667.596355842 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	8 fluid ounces per gallon with M59C0037
Reducer	Maximum 10% by Volume with T84C0368 (Catalyzed System Reducer)
Retarder	Maximum 5% by Volume with T84C0398 (EEP)
AirDry	15 Minutes to Dust-Free / 60 Minutes to Sand
Oven Dry	5-8 Minute Flash / 15 Minutes @ 125°F (~52°C)
Shelf-Life (Unopened)	12 months
Pot-Life (Catalyzed)	24 hours in sealed/covered container; may need to slightly reduce at end of 24 hours
Recoat Instruction	Sand immediately before topcoating
PH	N/A
Contains UV Absorber	
Maximum dry film thickness for total system not to exceed 5 dry mils.	

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Wood Finishes Group, Inc.; P.O. Box 22000 Hickory, NC 28603; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

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