



ENDURAGREEN INTERIOR ACRYLIC SEALER GAL

TECHNICAL DATA SHEET

PRODUCT NUMBER	DESCRIPTION
M640-40007	ENDURAGREEN INTERIOR ACRYLIC SEALER GAL

PRODUCT DESCRIPTION:

N/A

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	Waterborne Acrylic
Color	Milky white liquid, Clear when dry.
Sheen	40-60 Sheen at 3-4 Wet Mils Applied
Viscosity	18-22 Seconds #3 Signature Zahn Cup
WPG	8.637506046 lbs/gal
Solids by Volume	31.896290195 ±1%
Solids by Weight	34.216655636 ±1%
Flash Point	0.000000000 °F
HMIS	H: 2, F: 1, R: 0, P: X
Coating VOC (g/l)	165.761193265 g/l
Coating VOC (Lb/Gal)	1.383349133 lbs/gal
Material VOC (g/l)	64.889483421 g/l
Material VOC (Lb/Gal)	0.541530915 lbs/gal
#VOC/#Solid	0.183230316 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.000787976
Spread Rate	511.616494728 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	None
Reducer	Water, If Needed
Retarder	Propylene Glycol, If Needed - 2-3 oz per gallon
AirDry	10-15 minutes dry to handle at room temperature. Recommend using at 65-85 degrees F, and between 25-60 % RH.
Oven Dry	10 minutes at 120F to sand
Shelf-Life (Unopened)	12 months
Pot-Life (Catalyzed)	N/A
Recoat Instruction	Air dry 20-30 minutes to sand. Topcoat with Enduragreen products.
PH	8.2

1 Freeze/thaw cycle. If product freezes, allow 48-72 hours to recover.

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Wood Finishes Group, Inc.; P.O. Box 22000 Hickory, NC 28603; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

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