



# SWEL-LOCK 2 OZ

## TECHNICAL DATA SHEET

PRODUCT NUMBER	DESCRIPTION
M745-4000	SWEL-LOCK 2 OZ

### PRODUCT DESCRIPTION:

Swel-Lock is unsurpassed for tightening loose chair rungs, dowel and mortise joints, hammer and axe handles, wooden handled chisels and other types of socket joints when one member is wooden.

### ADVANTAGES:

1. Not a glue or adhesive
2. It will actually swell the wood
3. Won't damage surrounding finish

### PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	Solvent
Color	Clear
Sheen	N/A
Viscosity	Water thin
WPG	8.573255056 lbs/gal
Solids by Volume	0.000000000 ±1%
Solids by Weight	0.000000000 ±1%
Flash Point	210.200000000 °F
HMIS	H: 0, F: 1, R: 0, P: X
Coating VOC (g/l)	1036.494899995 g/l
Coating VOC (Lb/Gal)	8.650000000 lbs/gal
Material VOC (g/l)	775.543738391 g/l
Material VOC (Lb/Gal)	6.472249248 lbs/gal
#VOC/#Solid	0.000000000 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.000000000
Spread Rate	0.000000000 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	N/A
Reducer	N/A
Retarder	N/A
AirDry	1 to 2 hours before putting to use
Oven Dry	N/A
Shelf-Life (Unopened)	36 months
Pot-Life (Catalyzed)	N/A
Recoat Instruction	N/A
PH	N/A

### DIRECTIONS:

Apply Swel-Lock to the wooden portion of the part to be tightened. Then press lightly together. Allow 1-2 hours before subjecting to use. Very loose joints may require gluing. Swel-Lock is not a glue or adhesive. It will actually swell the wood.

*The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Wood Finishes Group, Inc.; P.O. Box 22000 Hickory, NC 28603; Phone: 1-800-545-0047; Fax: 1-800-721-1545.*

*Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.*

*It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.*

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